

1. Dig out the bank of the watercourse to take the appropriate size of the headwall making sure that the headwall will not protrude into the path of the water flow.

5. Mass concrete should be used to backfill in front and under the toe and well compacted impervious clay around the rest of the unit.

2. Dig out a sufficient size trench to take the toe along the front of the foundation. The toe should be installed first; mass concrete should be used to backfill in front and under the unit.

6. Position pipe in prepared trench and insert through backwall of headwall (flush if with flap valve or grating -50mm protrusion if not).

3. Lay a 100mm thick bed of semi dry concrete as a foundation to sit the headwall level, or with a slight fall (1:50) from pipe to spill mouth.

7. Fill void around pipe with a good quality sand cement mortar.

4. Using appropriate lifting clutches (available from Althon LTD) in the anchor positions on the wing walls lift the unit and carefully manoeuvre into position on prepeared foundation.

8. Once satisfied with the positioning of the pipe, backfill in accordance with Engineers instructions.



Standard Precast Headwalls | Web: www.althon.co.uk | Email: sales@althon.co.uk | Tel: 01603 488700 | Fax: 01603 488598